Picture	Machine Description			Axis Limits				Tool Holder		Spindle			Max Feedrates			
	AFC #	H/V	Product	X	Y	Z	Other	Type	Cap	QTY	HP	RPM	Cutting	Rapid	QTY	Year new
	NC1 (401)	V	Haas VF-3	40.0	20.0	25.0	--	BT 40	20	1	20	10,000	650	1000	1	2008
	NC2	V	Yama Seiki VMB-1800 50T	70.9	31.5	31.5	--	BT 50	16	1	20	6,000	315	472	1	2010
	NC3	V	Yama Seiki VMB 1200	47.2	23.6	23.6	--	BT 50	20	1	20	8,000	393	708	1	2009
	NC8	V	Yama Seiki BM1600	67.0	31.5	31.5		CT50	20	1	20	6,000	314	787	1	2018
	NC9	v	Haas VF 5XT	60.0	26.0	25.0		CT 50	30	1	30	7,500	500	710	1	2018
	NC4a (404)	H	Haas EC-1600	62.9	40.0	31.0	4 axis	CT 50	30	1	30	10,000	500	540	3	2009
	NC4b	H	Haas EC-1600	64.0	40.0	31.0	4 axis	CT 50	30	1	30	6,000	500	540		2014
	NC4c	H	Haas EC-1600	62.9	40.0	32.0	4 axis	CT 50	30	1	30	10,000	500	540		2014
	NC5 (405)	V	Haas UMC-750	30.0	20.0	20.0	5 axis	BT 40	40	1	30	12,000	650	1000	3	2016-18
	NC6a	V	Haas VF-10	120.0	32.0	30.0	--	BT 40	24	1	30	8,100	360	360 / 600	2	2013
	NC6b	V	Haas VF-10	120.0	32.0	30.0	--	BT 40	24	1	30	8,100	360	360 / 600		2013
	NC7	V	**Viper VMC-2100**	80.0	25.0	25.0	--	CT 50	20	1		6,000			1	2009
			Brown&Sharpe Xcel 12.30.10 ---------- PC-DMIS	120	48	40									1	2016
			ROMER ABSOLUTE ARM RA-7330 ---------- Verisurf				3.0 M								1	2017